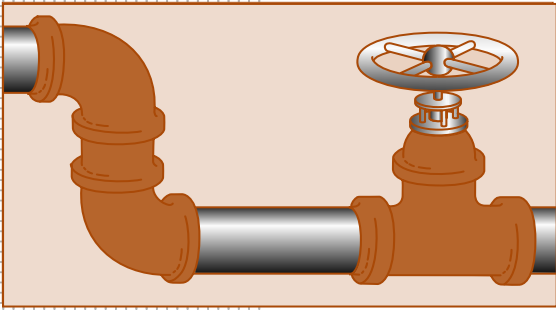


# Polyken Pipeline Coatings



## Filler Tapes

### System Description

The Polyken filler tapes are designed as an underlying filler material prior to the application of Polyken coating systems. The elastomeric formulation is very conformable, making it ideal for filling in transition areas around t's, ells, valves, specials, welded and coupled field joints. The filler tapes maintain flexibility over a wide temperature range and under various conditions encountered in the field.

### Product Advantages

- Flexible under various field conditions
- Conformable and moldable
- Easy and simple application
- Compatible with Polyken coating systems

### Product Description

#### #931 Filler Tape

The Polyken #931 is a 100% solids butyl rubber filler tape with a heavy duty plastic liner to facilitate application. The butyl alloy composition maintains flexibility and will not flow at temperatures greater than 250° F (121° C).

#### #939 Filler Tape

The #939 is a thick mastic-like butyl rubber filler designed to fill and smooth transition areas. The semi-tacky composition remains flexible and is easily molded in place to conform around irregular shapes. #939 comes in roll and flat tape form in a variety of thickness to meet almost any job requirement.

## Polyken Filler Tape

### #931 Filler Tape Properties

	English	Metric
<b>Thickness</b>		
• ASTM D 1000	35 mils	0.89 mm
<b>Peel Adhesion to Primed Pipe:</b>		
• ASTM D 1000	250 oz/in width	2.8 Kg/cm
<b>Elongation:</b>		
• ASTM D 1000	> 600%	> 600%
<b>Temperature Range:</b>		
• Continuous service	-30° to 250° F	-34° to 121° C

### #939 Filler Tape Properties

<b>Thickness</b>		
• ASTM D 1000	125 mils	3.17 mm
<b>Peel Adhesion to Primed Pipe:</b>		
• ASTM D 1000	300 oz/in	3.36 Kg/cm
<b>Elongation:</b>		
• ASTM D 1000	> 600%	> 600%
<b>Temperature Range:</b>		
• Continuous service	-30° to 200° F	-34° to 93° C
<b>Thickness configurations:</b>		
• Round stock	0.5" – 2.0"	12.7 mm – 50.8 mm
	0.125" – 0.75"	3.2 mm – 19.1 mm



Oficinas México:

Polyken  
Prolongación Estadio Azteca No.18  
Col.: El Caracol, C.P.: 04300  
México, D.F., Delegación: Coyoacan  
Tel.: (55) 5528-0161; (55) 5528-0052  
Fax.: (55) 5424-1920  
ventasyservicio@polyken.com.mx  
direccion@polyken.com.mx

Oficinas en Estados Unidos

Polyken  
1211 San Dario Ave. No. 1481  
Laredo, Tx. 78040  
Tel. : (956) 220-3812

Bodega en Estados Unidos

Polyken  
406 Enterprise Rd.  
Interamerica Park  
Laredo, Tx 78045  
Tel.: (956) 727-2491  
Fax.: (956) 724-8509  
Contacto: Jesús Alberto Marina Delgado