

DIRAX

Pipe DN	Outside Pipe Ø mils	Sleeve length		Leading edge length		Patch width		Epoxy primer kit			
		mm	in	mm	in	mm	in	S1239-Primer-Kit-252 W = 34 inches	or S1301-Primer-15-Kit W = 24 inches	W = 17 inches	W = 12 inches
80	3 500	400	15.75	390	15.375	100	4	1	1	1	1
100	4 500	480	18.875	465	18.3125	100	4	1	1	1	1
125	5 563	555	21.875	535	21.0625	100	4	1	1	1	1
150	6 625	695	27.375	670	26.375	100	4	1	1	1	1
200	8 625	820	32.25	795	31.3125	150	6	1	1	1	1
250	10 750	1000	39.375	965	38	150	6	1	1	1	1
300	12 750	1175	46.25	1135	44.6875	150	6	1	1	1	1
350	14 000	1280	50.1875	1235	48.625	150	6	1	1	1	1
400	16 000	1445	56.875	1390	54.75	150	6	1	1	1	1
450	18 000	1625	64	1565	61.625	150	6	1	1	1	1
500	20 000	1810	71.25	1750	68.9375	150	6	2	1	1	1
550	22 000	1995	78.5625	1920	75.625	150	6	2	1	1	1
600	24 000	2160	85	2070	81.5	150	6	2	2	1	1
650	26 000	2345	92.3125	2240	88.1875	150	6	2	2	1	1
700	28 000	2495	98.25	2390	94.0625	150	6	2	2	1	1
750	30 000	2655	104.5	2535	99.8125	150	6	2	2	1	1
800	32 000	2825	111.25	2705	106.5	150	6	2	2	1	1
850	34 000	2985	117.5	2855	112.375	150	6	2	2	1	1
900	36 000	3135	123.4375	3000	118.125	150	6	2	2	1	1
1000	40 000	3450	135.8125	3310	130.3125	150	6	2	3	2	1
1050	42 000	3660	144.0625	3520	138.5625	150	6	3	3	2	1

Notes: 24 inches nominal for joint cutbacks up to 16 inches (400 mm); maximum 12 inches is recommended for FBE coated pipes with cutbacks of 6 inches (150 mm).

W= sleeve width



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