

## **SFL END SEAL TAPE**

	Application instruction	on – Brief version
Product Information	Detailed application instructions are available from Seal For Life Industries.	
	Installation	Prior to installation the substrate should be dry,
SFL End Seal Tape is a flexible polyvinyl chloride tape coated with a rubber		clean and protected against negative weather
resin pressure sensitive adhesive. It's main use is temporarily sealing the		influences.
cutback area of plant applied pipe coatings against ingress of water that would		SFL End Seal Tape should be applied with tension by
otherwise lead to detrimental effects in this area like corrosion and plant		gently pulling the roll of material.
coating disbondment.		Start wrapping on the plant coating at least 50 mm
		[2"] from the cutback edge, and apply two full
It is suited for application in the transition area of steel and plant applied		circumferential wraps perpendicular to the pipe.
coatings (3LPE, 3LPP, FBE, and other plant coatings), or over the entire pipe		After application of the circumferential wraps,
end. The rubber resin pressure sensitive adhesive adheres quickly to most		continue spiral wrapping with an overlap of $\geq$ 50%
surfaces and can be removed without leaving virtually any residues.		Avoid air inclusions. Avoid tenting and bridging.
Surfaces and can be removed without leaving virtually any residues.		0 0 0
Features:		Avoid puncturing the tape.
Easy to apply		Continue spiral wrapping until reaching the
Flexible, good conformability		boundary of the area to be coated. This should be at
		least 50 mm $[2'']$ from the coating cutback edge. In
Good adhesion to steel and plant coatings like 3LPE, 3LPP and FBE     Good adhesion to steel and plant coatings		case the complete bare steel area must be covered,
Good resistance to ageing and weathering		the distance to the cutback edge might be greater.
<ul> <li>In conformity with RoHS 3 directives 2011/65/EU and 2015/863/EU</li> </ul>		End wrapping with two full circumferential wrap
Benefits:		perpendicular to the pipe. The last 150 mm [6"] of
		SFL End Seal Tape should be applied without tension.
Very well suited for hand application	Removal	SFL End Seal Tape can easily be removed by manual
Easy to stretch and to apply		peeling. Trace amounts of adhesive residues can be
Can be used in conjunction with other preservation methods such as end		removed with a solvent wipe or by normal surface
caps, PE sheets, etc.		preparation techniques used prior to field joint
	-	coating.
Application examples		
Application examples	General order inform	
Plant coating cutback area: Temporary protection of pipe coating cutback	Product	SFL End Seal Tape is available in rolls, wound on
area against corrosion and coating disbondment.		cardboard cores, packed in cardboard boxes:
	Art. Nr.:	Product dimensions and contents:
		50 mm x 33 m [2 in x 108 ft], 54 rolls/box
		75 mm x 33 m [3 in x 108 ft] , 36 rolls/box
Product properties of SFL End Seal Tape	Handling	Handle with care. Keep boxes upright.
Colour Blue	Storage	Store indoor, clean and dry, away from direct
Thickness         0,15 mm [6 mils] (ASTM D5199)		sunlight in a cool place below +40 °C [104 °F].
Adhesion         0,2 N/mm [18 ozf/in] (ASTM D3330)		
Elongation ≥ 150 % (ASTM D3759)	Information	
Tensile strength3,0 N/mm [17 lbf/in] (ASTM D3759)	Documentation	Extensive information is available on our web-site.
Temperature rangesOperational:- 30 to + 85 °C [- 22 to 185 °F]		Application instructions and other documentation
Application: + 10 to + 65°C [50 to 149 °F]		can be obtained by contacting our head office, from
		our local distributor or by sending email to
		info@sealforlife.com
	Certified staff	Application of the described coating system should



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india@sealforlife.com DISCLAIMER: Seal For Life Industries warrants that the product conforms to its chemical and physical description and is appropriate for the use stated on the technical data sheet when used in compliance with Seal For Life Industries' written instructions. Because many installation factors are beyond the control of Seal For Life Industries, the user shall determine the suitability of the praducts for the intended uses and assume all risks and liabilities in connection herewith. Seal for Life's liability is stated in its General Terms and Conditions of Sale. Seal For Life Industries makes no other warranty either express or implied. All information contained in this technical data sheet is to be used as a guide and is subject to change without notice. This technical data sheet supersedes all previous data sheets on this product.